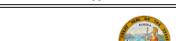
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES Office of Structural Materials

Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 69.28

WELDING INSPECTION REPORT

Resident Engineer: Pursell, Gary **Report No:** WIR-010896 Address: 333 Burma Road **Date Inspected:** 12-Sep-2009

City: Oakland, CA 94607

OSM Arrival Time: 700 **Project Name:** SAS Superstructure **OSM Departure Time:** 1900 **Prime Contractor:** American Bridge/Fluor Enterprises, a JV

Contractor: Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China

CWI Name: CWI Present: Yes No **Inspected CWI report:** Yes N/A **Rod Oven in Use:** Yes No No N/A N/A N/A **Electrode to specification:** Yes No **Weld Procedures Followed:** Yes No N/A **Qualified Welders:** Yes No **Verified Joint Fit-up:** Yes No N/A N/A N/A **Approved Drawings:** Yes No **Approved WPS:** Yes No Yes No N/A **Delayed / Cancelled:**

34-0006 **Bridge No: Component:** 1AAE-1AE Transverse Weld

Summary of Items Observed:

Bridge No. 34-0006 Component: Deck Panels

Summary of Items Observed: On this day Caltrans OSM Quality Assurance (QA) Inspector Gary Richmond was present during the times noted above for observations relative to the fabrication of the SAS Superstructure being performed by Zhen Hua Port Machinery Company (ZPMC) at Chang Xing Island in Shanghai, China. QA Inspector observed and/or found the following:

On this date QA Inspector Gary Richmond performed Ultrasonic Inspection on weld 1AAE - 1AE Transverse Weld Splice Weld OBE1-003 previously accepted by ZPMC Quality control personnel, on the following items listed for the OBG sub-assemblies in trial assembly yard.

The QA Inspector observed three rejectable indications at the time of testing. An Ultrasonic Testing Report (TL 6027> UT) was generated for the items above.

Unless otherwise noted, all work observed on this date appeared to be in general compliance with the applicable contract documents.

Summary of Conversations:

No relevant conversations noted.

WELDING INSPECTION REPORT

(Continued Page 2 of 2)

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang, who represents the Office of Structural Materials for your project.

| Inspected By: | Richmond, Gary | Quality Assurance Inspector |
|---------------|-----------------|-----------------------------|
| Reviewed By: | Carreon, Albert | QA Reviewer |